

Date: Wednesday, 4/19/2006 7:42:38 AM  
 User: Linda Lacelle

## Process Sheet

<b>Customer</b>	: CU-DAR001 Dart Helicopters Services		<b>Drawing Name</b>	: 350/212/130 BASKET LID		
<b>Job Number</b>	: 26719B		<b>Part Number</b>	: D2512		
<b>Estimate Number</b>	: 10193		<b>Drawing Number</b>	: D2512 REV D2		
<b>P.O. Number</b>	: N/A		<b>Project Number</b>	: N/A		
<b>This Issue</b>	: 4/19/2006	<b>S.O. No.</b>	: N/A		<b>Drawing Revision</b>	: D2
<b>Prsh Rev.</b>	: NC		<b>Material</b>	: N/A		
<b>First Issue</b>	: N/A		<b>Due Date</b>	: 4/30/2006		Qty:
<b>Previous Run</b>	: 26595B		Type	: LARGE FAB ASSY		Um: Each
<b>Written By</b>	: <u>See Comment (Below)</u>					
<b>Checked &amp; Approved By</b>	: <u>See Above User &amp; Date</u>					
<b>Comment</b>	: Rev Est:M 03.01.31 Added D2012-117 for D130-701-041 KJ/ RF		Est Rev:N 06.04.05	Added level21		EC

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :		
1.0	M304TS0750W065	304 SQ Tube.75x.75x.065W		
		Comment: Qty.: 45.7594 f(s)/Unit Total : 45.7594 f(s) Pick: m100704 → 333,49" 3/4"x3/4" 304/316 SS tube .063" wall Batch: M100138 → 185,04" CPL 06.04.19 /		
2.0	D31663	Basket Hoop		
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) Pick: Qty Part Number Description Batch 1 D3166-3 Basket Hoop B26382 CPL 06.04.19 /		
3.0	D2506	Placard		
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) Pick: Qty Part Number Description Batch 1 D2506 Label Plate B26631 CPL 06.04.26 /		
4.0	D23271	Spacer Bushing		
		Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s) Pick: Qty Part Number Description Batch 2 D2327-1 Bushing B24873 CPL 04.04.20 /		

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Part Number: D2512

**Job Number:**



Seq. #:	Machine Or Operation:	Description :
5.0	D22321	Hinge 
		<b>Comment:</b> Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s) Pick: Qty Part Number Description Batch 2 D2232-1 Hinge plate B25238 <i>CPL 06-04-26</i>
6.0	D2581	Mounting Bracket 
		<b>Comment:</b> Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s) Pick: Qty Part Number Description Batch 2 D2581 Mounting Bracket B26204 <i>CPL 06-04-26</i>
7.0	M304EX07516F	Expanded Metal Flat Stai 
		<b>Comment:</b> Qty.: 18.0000 sf(s)/Unit Total : 18.0000 sf(s) Pick: Qty Part Number Description Batch 18 sf M304EX0.75-16F Expanded Metal M100722 <i>CPL 06-04-25</i>
8.0	LARGE FAB 1	LARGE FABRICATION RESOURCE 1 
		<b>Comment:</b> LARGE FABRICATION RESOURCE 1  1-Cut 3/4" x 3/4" square tubing as per Dwg D2512 <i>CPL</i> 2-Cut (4) D2236 From D3166-3  3-Drill holes in D2512-1 as per Dwg D2512 using Drill Jig DT8305  <del>4 D2012-117 is included in D3172-041 EC130 Basket Base BOM. EC130 Basket only</del> 4 D2012-117 is included in D3172-041 EC130 Basket Base BOM. EC130 Basket only Pick: Qty Part Number Description Batch 2 D2012-117 Clevis  5-Weld as per Dwg D2512 using Welding Table and corner Jig Deburr as required <i>06-04-27</i>

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Job Number:



Seq. #: Machine Or Operation:

Description :

9.0 QC9/6

DDIMENSIONAL & WELDING INSPECTION



Comment: DDIMENSIONAL & WELDING INSPECTION

DL 06/04/27

10.0 POWDER COATING

POWDER COATING



Comment: POWDER COATING

Powder Coat White Gloss (Ref: 4.3.5.1) as per QSI 005 4.3

DL 06/04/28 ①

11.0 HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Wing Walk and Spray Paint black as per Dwg D2512 and QSI 005 4.4

Batch: M14507

DL 06/04/30 ①

12.0 QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

13.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

NA

14.0 DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

DP 06/05/03 ①

Job Completion



U D6w5-03